

# Installation and Service Instructions



## AR60T Front Open Self Contained Water Supply Counter Top Steamer

**CAUTION:** This steamer to be used with distilled water only (demineralized). Without treated water, deposits can build up in steam generators causing reduced steam volume and eventual stoppage of steam production. Clogged or limed steam generators caused by use of non-distilled water will not be covered under the terms of the warranty.

AR Series -Self Contained Water Reservoir and Pump - Stainless steel construction, Top injecting, portable, removable water drawer, manual pump or timer, 6' - 3 wire cord.

Special Note: The AR Series requires distilled or demineralized water. Clogged or limed generators caused by use of non-treated water will not be covered under the terms of the warranty

#### Specifications:

- 120 volts 60HZ AC 1500 watts, max 13 amp
- Automatic timer operation
- Closed generator
- Drawer style steamer
- Single shot operation
- End of cycle buzzer

#### Warranty

See the back of this manual for warranty.

This warranty does not apply to damages resulting from accident, misuse, abuse or alteration.

No equipment may be returned without written authorization from EmberGlo (or Midco). Returned goods must be shipped prepaid to the factory.

Warranty card must be filled in and returned to EmberGlo (or Midco) to validate warranty.

This manual contains sufficient information for installation of the EmberGlo Steamer in normal locations.

In the United States, installation must conform with local codes,

#### **PURCHASER: Retain these instructions for future use.**

Post, in a prominent location near the broiler, instructions for turning off gas valves in case gas odor is detected and any other instructions as advised by your local gas supplier.

**CAUTION:** Cooking equipment should be used in an environment protected by an automatic fire suppression system. Consult the National Fire Protection Association NFPA Code 96 or the latest edition of Standards for Installation of Equipment for Removal of Smoke and Grease-Laden Vapors From Commercial Cooking Equipment.

**WARNING: Improper installation, adjustment, alteration, service or maintenance can cause property damage, injury or death. Read the installation, operating and maintenance instructions thoroughly before installing or servicing this equipment.**

**AVOID ERROR IN PARTS SELECTION.** When ordering use complete EMBERGLO Part Number and Description. Furnish Model Number, Bill of Material Number and Serial Number (if available) from the specification plate found on the product. **IMPORTANT:** Availability of parts as well as specifications are subject to change without notice. Please consult factory for item availability.

**SAFETY INFORMATION TERMS:** The following terms are used to identify hazards, safety precaution of special notations and have standard meanings throughout this manual. They are printed in all capital letters using a bold type face as shown below, and preceded by the exclamation mark symbol. When you see the safety alert symbol and one of the safety information terms as shown below, be aware of the hazard potential.



- DANGER:** Identifies the most serious hazards which will result in severe personal injury or death.
- WARNING:** Signifies a hazard that could result in personal injury or death.
- CAUTION:** Identifies unsafe practices which would result in minor personal injury or product and property damage.



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# Model AR60T - Installation and Service

## Installation

1. Position steamer on level surface and plug power cord into 3-hole 120 volt AC grounded receptacle. If an adapter is used, it must be grounded properly.
2. Pull out water pan and fill with distilled (NOT HOT OR BOILING) water to 1/4" from the top of the water pan baffles; then close drawer. Unit is now ready for operation.
3. **No Hood Installation Required:** According to the Uniform Mechanical Codes per the International Conference of Building Officials Code EmberGlo Steamers do not require a separate hood for vapor produced during operation. Also, there are **no requirements in NSF Standard 4 (2006e) for steamers to have ventilation.**

## Operation

1. Move rocker switch to ON position. The ready light will come on, it will take 15-20 minutes to reach operating temperature.
2. Open food drawer, place food in pan; close drawer and turn dial of timer to time required per cooking guide. Depress push button at center of timer (ready light will go out) and cycle will proceed. When the cycle has completed, ready light will come on and buzzer will sound. At the end of the cycle open drawer and remove food.
3. **Manual Operation:** Depress square push button switch approximately 1 - 2 seconds.

## Maintenance Daily as Required

The food pan is removed by lifting up. Clean the inside thoroughly and wipe the outside to remove any material which might have accumulated.

- To remove the food drawer, pull the drawer out until it stops, release stop located at rear underside of drawer to unlock, and pull out the frame. Wipe the drawer and frame clean and return by inserting the drawer slide into the slide of the frame, then push the food pan to the rear until the lock engages automatically.

## Service

**⚠ DANGER: READ AND UNDERSTAND THIS BULLETIN THOROUGHLY BEFORE STARTING ANY TROUBLE SHOOTING. AN INADVERTENT SERVICE ERROR COULD RESULT IN SEVERE PERSONAL INJURY OR DEATH. ONLY A TRAINED EXPERIENCED SERVICE TECHNICIAN SHOULD ATTEMPT ANY REPAIR PROCEDURE.**

Qualified serviced agencies are available at most locations - Refer to EmberGlo listing of AUTHORIZED SERVICE AGENCIES included in Standard Equipment Catalog.

**Note:** Before attempting service, unplug power cord. For service or examination, all "working parts" of the steamer are exposed by removing first the cabinet top, then the back. The wiring diagram and spare cleanout gasket is located on inside of back.

### Electric Switch/Thermostat

- The on-off switch should audibly "click" when operated manually. To determine if electrically operative, a continuity check should be made.
- The overheat protection fuse is set for a single use and is non-adjustable and should not be repaired. Replace if defective with a non-adjustable, non-repairable fuse
- The thermostat is adjusted at the factory default setting. It is not recommended to re-adjust the setting. If found defective it is recommended to replace.

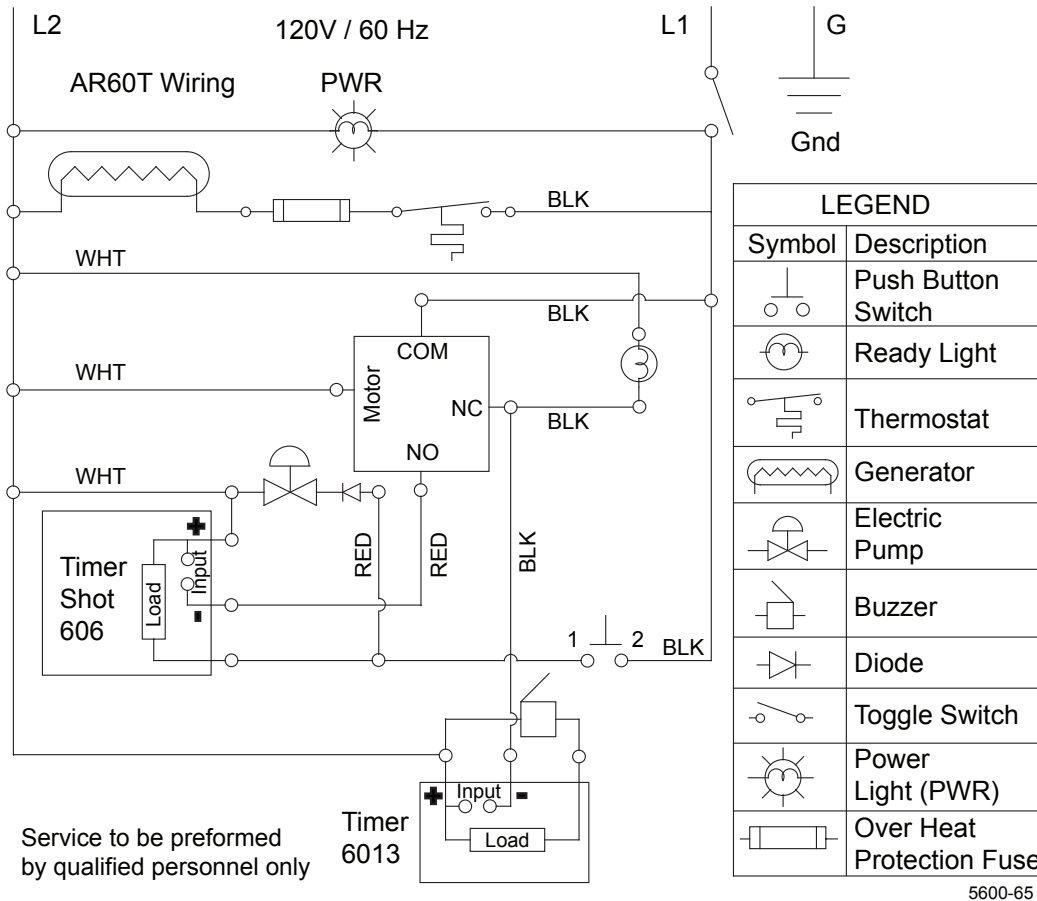
### Pump System

The pump system is an electrical vibrator type which is controlled by the main timer. It supplies power to the solid state (#606) recycle timer. A failure in this circuit may be traced from the main timer thru the solid state timer. Please note that the "on" time of the solid state timer may be as short as .1 second and then 10 seconds "off". See the schematic for test points. If the pump is operating but not pumping, check that the filter mounted on the inlet side of pump is not clogged, if so, remove and clean. If still not streaming, refer to the "Steam Generator" section of this manual.

### Timers

There are three timers in this system.

1. Push-button Automatic Reset - times length of cycle in minutes and supplies power to the solid state timers. To determine if timer is functioning properly a volt meter or test lamp may be used. See schematic for test points.
2. Solid State Programmable Recycle #606 - times length of shot (.1 second adjustable) and time between shots (10 seconds adjustable). To determine if timer is functioning properly, a volt meter or test lamp may be used. See schematic for test points.



**Figure 1. Wiring for AR60T Steamer**

3. Solid state delay interval programmable timer - 6013 - buzzer item delay and buzzer time. Factory set at .1 second delay and 10.0 second on time. To determine if timer is functioning properly, a volt ohmmeter or test lamp may be used. See schematic for test points.

### Dip Tube and Spring

If the dip tube does not enter the water pan properly it must be replaced. When replacing, the open end or point of hook must be at the bottom and the eye must be in a vertical plane, like a coin standing on edge.

### Steam Generator

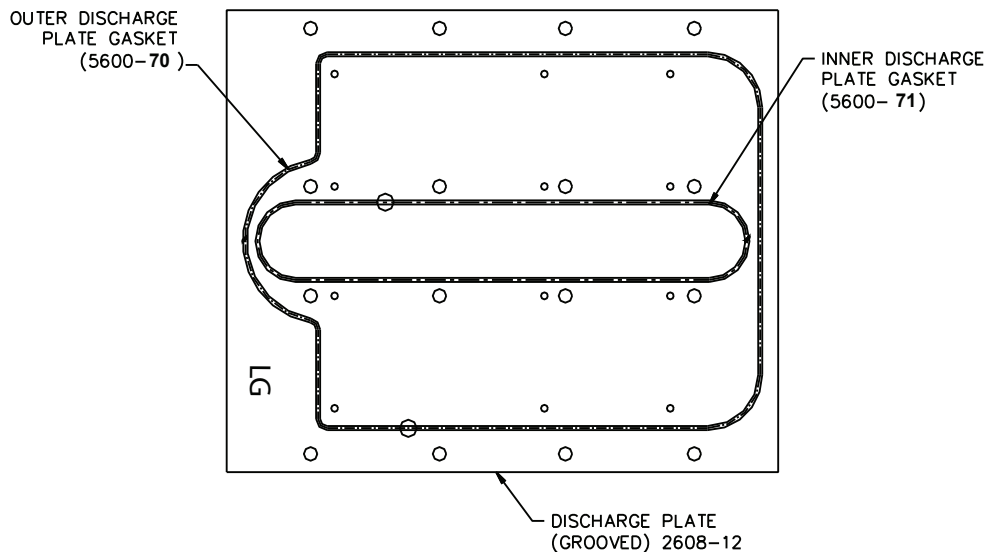
1. **To Clean.** Remove cabinet top and generator insulation. This will expose a square plate on the generator, which is removable for cleaning water passages.

- Check the three exposed holes when the clean-out cover is removed. If any of these holes are clogged, clean them out by hand-twisting a 7/64" drill for the center hole and a 3/16" drill for the two side holes.
- After thoroughly cleaning the three holes, plug in power supply and operate lever to steam unit. **THE UNIT MUST BE HOT.** Operate several times to blow out any accumulation.
- **CAUTION: Technician can get burned.**
- Replace the clean out cover, using new gasket. With the unit hot, operate lever. The unit should steam properly. If it does not, and the pump is operative as detailed under PUMP SYSTEM, the entire generator assembly is probably limed and must be disassembled and cleaned or replaced.
- To clean generator assembly, separate casting from plate and clean lime from cavity in casting.

**CAUTION: Do not damage plate by scratching or polishing the finish.**

2. Information on use of the overheat label (8451-98)

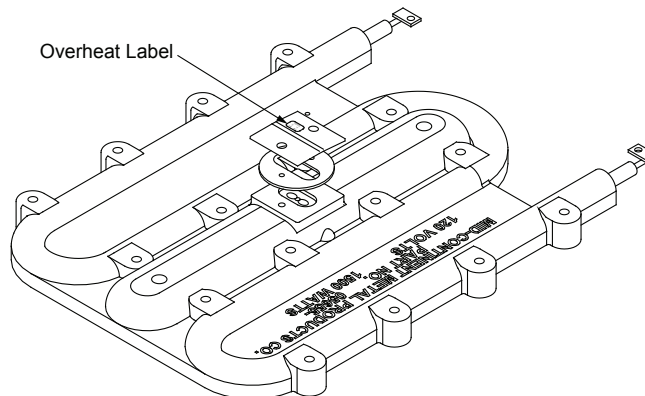
**CAUTION: To prevent accidental shock, disconnect electrical plug from receptacle before attempting service.**



**Figure 2. Generator Casting**

- An overheat label is located on the clean-out cover of the steam generator. The triangle in the center of the label, as shown below, is normally gold color. This triangle turns black at 450° F, indicating that the generator has overheated at least once. The operating temperature of the generator should be between 350° and 400° F. If it is not, the thermostat should be replaced.

**Note:** the overheat label will not return to its original gold color once it has turned black. It should be scraped off and replaced so that the thermostat can be monitored at all times. In addition, in the event that the thermostat has to be replaced, it is important to replace the label immediately afterwards so that someone at a later inspection will not suspect a faulty thermostat.



**Figure 3. Steam Generator Overheat Label Placement**

- To Remove.**
  - Disconnect the water riser tube.
  - Disconnect electric wiring at the two terminals.
  - Remove 16 hex nuts. **Note:** Remove food drawer and hold screws up to prevent turning.
  - Lift off generator.
- To Replace.**
  - Remove the old gaskets from the discharge plate and scrape residue silicon and lime deposits from the discharge plate. Clean the groove of the discharge plate. To install the new gaskets in the discharge plate grooves, as shown in Figure 2. Place discharge plate on the steamer (gasket facing towards generator) so that steam holes line up with the twelve round holes in steam chamber. Place the generator on the above assembly so that mounting holes line up with the sixteen round holes in the discharge plate. Tape the carriage bolts in place from inside steam chamber and then tighten the nuts with lock washers. Remove all tape. Place casting on plate carefully so that holes align properly. Replace screws and tighten securely. Apply a bead of RTV around the edges of the discharge plate and steamer. Allow the RTV to set approximately 24 hours before operating unit.

1. **Unit will not heat up; light out.**
  - a. No power.
  - b. Plug out.
  - c. Loose internal connection.
  - d. Defective switch.
2. **Unit will not heat up; light on.**
  - a. Defective thermostat.
  - b. Loose heating element connection.
  - c. Defective generator unit.
  - d. Defective thermal fuse or open
3. **Unit heats up light will not light.**
  - a. Defective light in switch.
  - b. Loose connection.
4. **Unit heats up; does not steam.**
  - a. No water in pan.
  - b. Defective pump.
  - c. Cam, pins or linkage broken or disengaged.
  - d. Leak in inlet tube.
  - e. Dip tube spring assembly misaligned.
  - f. Clogged steam generator.

**Note:** If electrical trouble is other than loose connections, it is recommended that parts be replaced rather than repaired.

# AR60T Exploded View

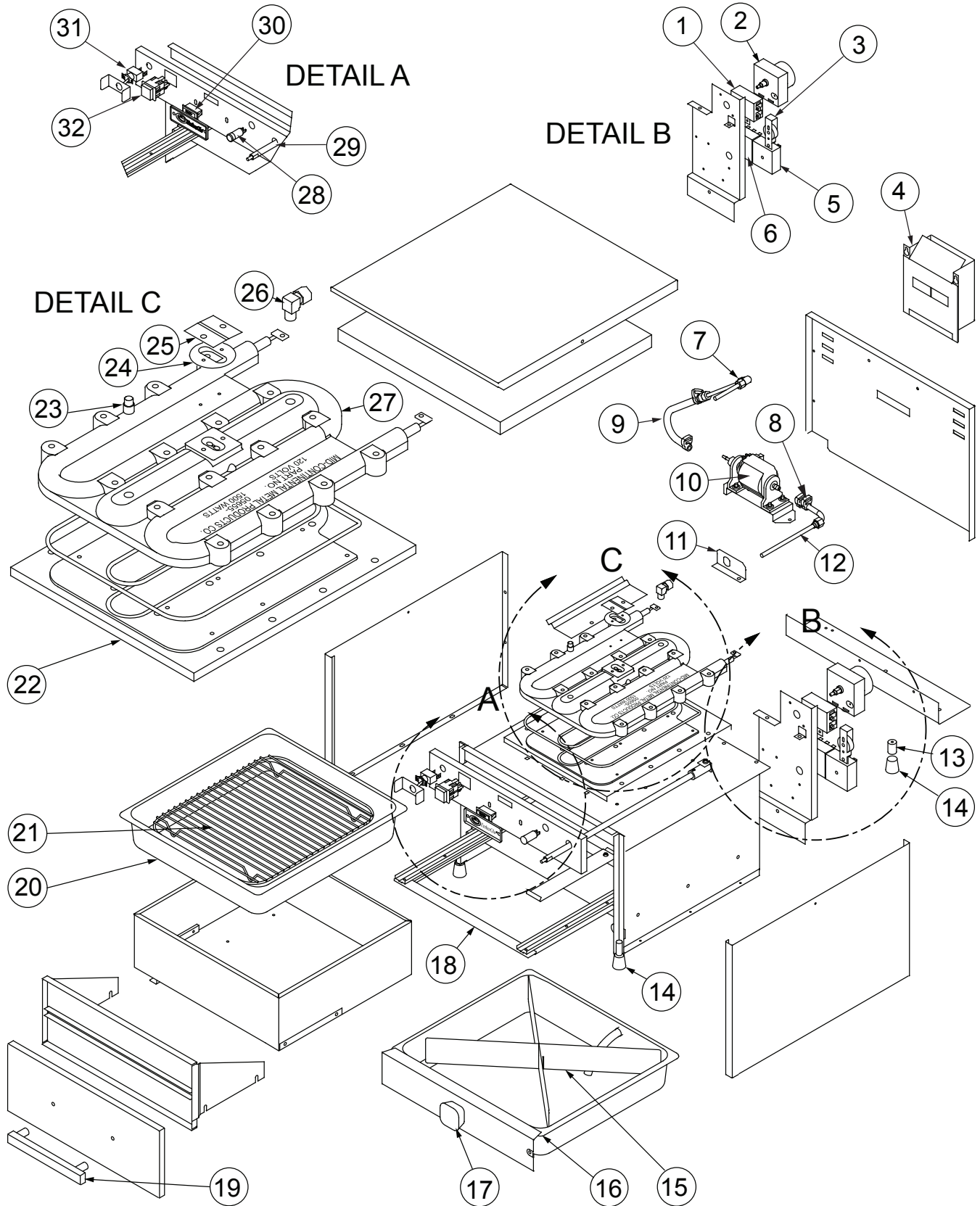


Figure 4. AR60T Exploded View and Parts List

# AR60T Parts List

Item	Part #	Description	Qty	Item	Part #	Description	Qty
1	8425-08	THERMOSTAT	1	Not Shown			
2	8406-51	TIMER 30 MIN 120/1/60	1	5600-73	DISCHARGE PLATE		
3	1425-00	BUZZER ASSEMBLY 120V	1		GASKET REPLACEMENT KIT		1
4	5600-37	DRAIN CUP ASSEMBLY AR60T	1	5604-35	DIP TUBE SPRING ASSEMBLY		
5	8406-66	DELAYED INTVAL TIMER MOD 6013	1	5683-50	FOOD PAN 4"		1
6	8406-70	RECYCLE TIMER 606 - EXTERNAL RESISTOR	1	1412-41	THERMAL FUSE - REPLACEMENT KIT		1
7	5693-00	RISER TUBE ASSEMBLY AR60T	1	2618-00	POWER CORD		1
8	8452-10	HOSE CLAMP (29/64")	4	Accessories - Not Shown			
9	5600-64	PUMP RISER TUBING ASSEMBLY AR60T	1	5608-71	TorPita -Tortilla/Pita Rack w/ Handle		
10	5600-51	PUMP ASSEMBLY AR60T	1	5608-60	TorPita - Tortilla/Pita Rack (only)		
11	5661-40	HEYCO MOUNT	1	5608-53	Mesh Food Pan Grid w/ Separator		
12	5600-56	DIP TUBE ASSEMBLY AR60T	1	1426-05	Handle (only) (for use with all baskets and racks)		
13	5661-80	ALUMINUM LEG AR60T	2	5608-70	Three in 1 Basket Kit w/ Handle		
14	8450-25	SOCKET TIP - RUBBER FOOT	4	5608-72	1/2 Size Basket w/ Handle		
15	5686-00	WATER PAN BAFFLE	2	5608-73	Two of 1/4 Size Basket w/ Handle		
16	5600-31	WATER PAN ASSEMBLY AR60T	1	5608-61	Egg Poacher- 6 Cups		
17	8445-01	KNOB	1	8450-62	Steam Generator Cleaning Brush		
18	5600-32	CHANNEL ASSEMBLY AR60T	1				
19	8445-04	DRAWER GRIP	1				
20	5677-50	FOOD PAN 2-1/2" DEEP	1				
21	5682-50	FOOD PAN GRID	1				
22	5600-59	DISCHARGE PLATE AND GASKET ASSMB	1				
23	8496-11	1/8 NPT BRASS PIPE PLUG	1				
24	5602-20	CLEAN OUT GASKET	1				
25	5601-90	CLEAN OUT COVER	1				
26	8483-56	1/8M X 1/4T COMP ELBOW	1				
27	5655-90	GENERATOR CASTING 120V & CLEANOUT ASSEMBLY	1				
28	5648-01	PILOT LIGHT ASSEMBLY	1				
29	5600-33	PUSH ROD ASSEMBLY AR60T	1				
30	8408-66	PILOT-LIGHT READY-120V	1				
31	8423-43	ON/OFF TOGGLE SWITCH	1				
32	8423-36	PUSH BUTTON SWITCH	1				

**Avoid error in parts selection.** When ordering, use complete EmberGlo part number and description. Furnish model number, bill of material number and date code or serial number from specification plate.

**IMPORTANT:** Availability of parts as well as specifications are subject to change without notice. Please consult factory for item availability.



# Heating and Cooking Guide

## Cooking Instructions

These suggestions are made only to help the operator get started. Since each location will have different portions and different requirements, each operator must determine his own operation habits. Please remember that the steamer conserves its steam in the drawer and therefore does not often need repeated shots. The main exception is when frozen product must be defrosted.

**If a product is at room temperature or refrigerated**, start with 2 shots. This ensures that the food pan is full of steam.

**If a product is frozen**, start with 3 shots because condensation on the cold product eliminates the steam quickly.

### BREADS

Croissant.....
Dinner Rolls.....
Flour Tortillas.....
Hamburger Buns.....
Hard Rolls.....
Hoagies.....
Hot Dog Buns.....
Oat or Bran Muffins.....
Pastries.....

### MINUTES

1 Shot 15 Sec.
1 Shot-Wait 10-20 Sec.
1 Shot 15-30 Sec.
1 Shot Wait 10-20 Sec.
1-2 Shots-Wait 20-30 Sec.
1-2 Shots-Wait 20-30 Sec.
1 Shot Wait 10-20 Sec.
1-2 Shots Wait 25-45 Sec.
1-2 Shots-Wait 20-30 Sec.

### EGGS

Hard Boiled.....
Soft Boiled.....
Poached.....
Scrambled (12).....

10-20 minutes
4 minutes
3-4 Shots-3 minutes
8-10 minutes

### PASTA (pre-cooked refrigerated)

Macaroni and Cheese casserole .....
Rice.....
Spaghetti.....

3 Shots 90-120 Sec.
2 Shots 45-60 Sec.
2 Shots 45-90 Sec.

### SEAFOOD

Clams and Oysters.....
Crab, King (1 lb.).....
Lobster Tail (8 oz.) 4 pcs.....
Lobster Tail, frozen (8 oz.) 4 pcs.....
Lobster, whole.....
Orange Roughy Fillet.....
Shrimp, fresh (1 lb.).....
Shrimp, frozen (1 lb.).....
Scallops, large.....

7 minutes
4-5 minutes
13 minutes
10 minutes
6-8 minutes
6-7 minutes
5-7 minutes
6-8 minutes
6-8 minutes

### MEATS

Bacon (pre-cooked).....
Bratwurst (pre-cooked).....
Chicken (1/2 lb. pre-cooked).....
Deli Meats.....
Hamburger (pre-cooked).....
Hot Dogs, 10 per lb. (1 lb.).....
Ribs (pre-cooked).....
Sausage links (pre-cooked).....
Tamales.....
Tamales, frozen.....

45 Sec.
5 minutes
3-4 minutes
45-60 Sec.
1-2 minutes
3 minutes
2-4 minutes
1-2 minutes
4 minutes
6-7 minutes

### VEGETABLES

Artichoke.....
Asparagus.....
Broccoli, whole (1-2 lbs.).....
Brussel Sprouts.....
Carrots, sliced.....
Cauliflower, whole (1-2 lbs.).....
Corn on the cob.....
Fluerets, various.....
Green Beans (1 lb.).....
Potatoes, whole (small).....
Potatoes, mashed (2 quarts).....

25-30 minutes
8-10 minutes
10-12 minutes
12-15 minutes
7-8 minutes
12-15 minutes
5 minutes
5 minutes
12-15 minutes
20 minutes
6 minutes

## Warranty Midco® International Inc Limited Warranty Policy Exclusions Terms, Customer Requirements and Instructions

**All claims should be filed through Warranty Central.  
Call factory for information (773 604 8700)**

Only Authorized Service Providers are authorized to provide Limited Warranty service on all EmberGlo®, a Division of Midco® International Inc., food equipment as described under and Midco® International Limited Warranty Policy. A list of providers can be found on our web site: [www.emberglo.com](http://www.emberglo.com)

### **Provisions:**

In lieu of an implied warranty, all repairs and replacement parts furnished under our Limited Warranty shall be f.o.b. point of distribution, but the owner must pay the necessary freight, delivery and labor costs involved when required. Any Federal, State or Local taxes are also extra. This Limited Warranty is effective for a period of one year from date of installation. EmberGlo® Char Broilers and EmberGlo® Electric Food Preparation Equipment manufactured by Midco International, sold under the EmberGlo® trademark, are guaranteed to be free from defect in material and workmanship under normal use and service for a period of 1 (one) year after the date of original installation. Midco's obligation under this Limited Warranty Policy shall be limited to repairing or replacing, at our option, any part of said equipment which Midco examination shall disclose to its satisfaction to be thus defective.

### **Exclusions:**

This Limited Warranty Policy does not apply to damages resulting from accident, misuse, abuse or alteration, nor does it apply to limer steam generators, nor does it apply to any consequential damages. Most geographical areas require the use of distilled or demineralized water. Tap water is permissible only with ES Series Steamers. Nor does it apply to Barbrig's®, briquettes, or rods used in gas broilers. Midco's obligation will be the replacement of the product or parts removed.

### **Terms:**

Under the terms of this Limited Warranty Policy, models considered portable (devices with cords and plug caps such as EmberGlo Steamers) must be taken or returned to the nearest service provider, transportation prepaid, returned transportation collect. Non-portable units with permanent wiring will be serviced on the customer's premises. Under these terms, Midco agrees, within the terms of this Limited Warranty period, to make all repairs at no charge by the authorized service provider. Labor and mileage charges submitted by any other provider not authorized will be the responsibility of the customer.

### **Customer Requirements:**

All charges related to repairs made one (1) year after the date of original installation, during the Limited Warranty period will be the responsibility of the customer. The product registration information is located on the product I.D. plate.

If a part is defective due to workmanship or materials and is removed from the product within the applicable warranty period and returned to Midco in accordance with the following procedure described, Midco will, at its option, either repair or replace the part.

**Call the factory for instructions on returned goods.**

**No equipment may be returned without written authorization from MIDCO. Returned goods must be shipped prepaid to the factory.**

**⚠ WARNING: Improper installation and use of this product could result in personal or property injury.**